

Enclosed Discharge Safety Relief Valves

Seetru Limited

for compressed air & gas

hydrogen

Type B4605 / B6605 / 359

Safety valves made from Stainless Steel <
Enclosed discharge valve with threaded connections <

Example Applications

- Air/Gas compressors
- Natural Gas
- Pressure vessels
- Medical gases
- Technical Gases
- Hydrogen production/generation

Specifications

- Inlet connections: 3/8" and 1/2"
- Temperature range:
 - 0°C to 200°C (with 1.4057 (431) stainless steel inlet)
 - -50°C to 150°C (with 1.4401 (316) stainless steel inlet)
- Pressure range: 35.0 to 500.0 bar

Materials of Construction

Component	Material	Grade
Inlet	Stainless Steel	1.4057 (431)
		1.4401 (316)
Body	Stainless Steel	1.4408 (316)
Internal Parts	Stainless Steel	1.4305 (303)
Spring	Stainless Steel	1.4310 (302)

Approvals

- Designed in accordance with BS EN ISO-4126-1 &-7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)



Inlet Seat Material

This valve seals using a metal ball design

Seal Material	Temperature Range
Stainless steel 1.4057 (431)	0°C to +200°C
Stainless steel 1.4401 (316)	-50C to +150°C

Standard seal materials shown, others are available.

Top Fitting Options

- Standard Option
Sealed Cap (gas tight cap)



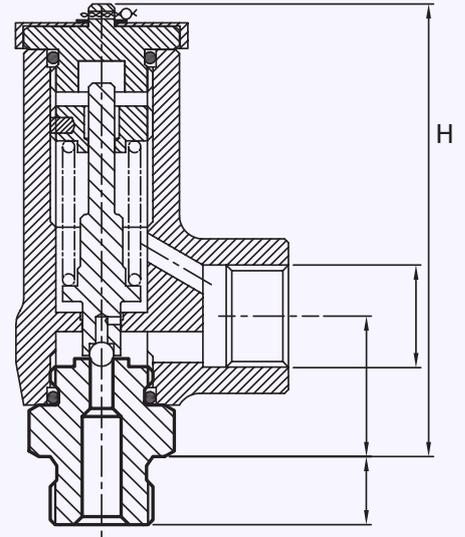
Technical information by bore size



Bore size	4.6mm	
Inlet Size	3/8"	1/2"
Outlet Size	1/2"	
Flow Area	16.6mm ²	
H - Height	96mm	
TÜV alloted outflow coefficient	0.402	
NB Certified rated slope (ASME)	0.34 scfm/psia	
Weight (approximate) Kg	0.8	
Set Pressure range - PED (CE) bar	35.0 to 500.0	
Set Pressure range - ASME (UV) psi	507.5 to 7250.0	
Relieving pressure/fully open pressure	Set pressure +10%	
Reseating pressure	Set pressure -10%	

Maximum permissible built up back pressure = 10% of set pressure at or below which flow is not reduced

Valve drawing



IMPORTANT NOTE:

These valves should only be tested for set pressure on liquid prior to final installation. Valves that are tested on air & fully lifted will cause damage to the sealing face.

Standard Thread Connection Types



- BSP Parallel male thread
- BSP Taper male thread
- NPT male thread

Standard Outlet Connection Types



- BSP Parallel female thread
- NPT female thread

Valve Selection Guide



Valve Type	Inlet Material	Approval Required (Available for both Inlet materials)	Select Bore	Inlet Size	Inlet Thread Type	Outlet Thread Type	Easing Gear	Seal Material
B6605	Stainless Steel 1.4057 (431)	PED (CE)	4.66mm	Select inlet size from above table	Select Inlet thread type	Select Outlet thread type	Sealed cap	Metal ball seal
B4605	Stainless Steel 1.4401 (316)	PED (CE)						

EAC marking available upon request

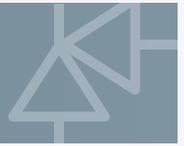
***Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.**

Example of Valve Selection Process



Example Selection	1.4057 (431)	359	PED (CE)	4.66	1/2"	BSP taper	BSP	Sealed Cap	Ball Seal	385 bar
	Inlet Material	Valve Type	Approval	Bore = 4.6mm	Inlet Size	Inlet Thread Type	Outlet Thread Type	Top Fitting	Seal	Set Pressure

Capacity Table - In accordance with TÜV, AIR at 0°C and 1013mbar. Normal m³/hour
Flow rates at 10% above the set pressure



Set Pressure		Bore Size (D0)				
		4.6mm				
bar	psi	Nm ³ /Hour				
35	507.5	179.8				
50	725.0	254.9				
100	1450.0	505.2				
150	2175.0	755.5				
200	2900.0	1005.8				
250	3625.0	1256.0				
300	4350.0	1506.3				
350	5075.0	1756.6				
400	5800.0	2006.9				
450	6525.0	2257.2				
500	7250.0	2507.5				